

| DOC # 705304-116 |
| REVISION # C |
| SUPERSEDE B |
| RELEASE DATE 2010-04-22 |

WORK INSTR

DOC TYPE

EMC LABORATORY 213 Harry Walker Parkway South NEWMARKET, ON, L3Y 8T3 Tel: 905-952-1242

IMMUNITY TO TRANSIENTS ON POWER LINES PULSE #5 TEST PROCEDURE

ISO-7637-2:2004 PULSE #5A, #5B & OEM EQUIVALENT

PURPOSE

1.1. To provide specific test method setup configuration instructions in full compliance with OEM specifications and international standards.

2. SCOPE

2.1. To establish consistency and repeatability in test method results using the equipment and technical resources available in EMC laboratory inventory.

3. RESPONSABILITY

3.1. EMC laboratory authorized personnel.
See 201709 EMC LAB TEST EQUIPMENT COMPETENCY MATRIX and 201705 EMC LAB COMPETENCY MATRIX.

4. EQUIPMENT & MATERIALS

4.1. All test equipment that requires calibration shall be within its calibration period and shall be traceable to A2LA certified labs. EMC lab personnel must ensure that certificates of calibration are obtained when equipment is sent out for calibration or repair. (See REFERENCES section in document for equipment specific internal procedures and records).

4.2. **Power supply**

- * Ri of less than 0,01 Ω d.c.
- * Zi = Ri for frequencies less than 400 Hz.
- * output deviation =< 1 V from 0 to maximum load (including inrush current) and shall recover 63% of its maximum excursion within 100 μ s.
- * superimposed ripple voltage Ur =< 0,2 V peak-to-peak and shall have a minimum frequency of 400 Hz.
- * simulates the low internal impedance of the battery
- * battery voltages 13,5 V and 27 V, respectively.

4.3. Oscilloscope:

- * digitizing oscilloscope (single sweep sampling rate >= 2 GHz/s, bandwidth 400 MHz, input sensitivity: at least 5 mV/div.)
- * analog storage oscilloscope may be used if:
 - bandwidth d.c. to at least 400 MHz;
 - writing speed of at least 100 cm/µs;
 - input sensitivity of at least 5 mV/division.

4.4. **Voltage probe:**

- * attenuation of 100/1,
- * maximum input voltage of at least 1 kV,
- * input impedance Z and capacitance C according to Table 2;
- * maximum probe cable length of 3 m;
- * maximum probe ground length of 0,13 m.

$f[MHz] z[k\Omega] C[pF]$

1 >40 <4 10 >4 <4 100 >0.4 <4

4.5. <u>Test pulse generator:</u>

- * peak voltage U_s tolerance of +10% / -0%
- * timing (t) tolerance of ± 20%
- * internal resistance (Ri) tolerance of ± 20%



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Fig.4-1



Model Configuration				
LD 200 B1	ISO Pulse 5 and 7 SAE J1113-11 Pulse 5a SAE J1113-11 Pulse 5b (Zener Diod is required) Chrysler PF 9326 Ford CI 240			
Pulse specification				
Open circuit voltage	U = 20V - 200V = 10%			
Internal resistor	selectable 0.5 Ω , 1 Ω , 2 Ω , 10 Ω as option EXTERN R = R,min + R,ext. Positive (Load Dump) Negative (Field decay)			
Polarity				
ISO Pulse 5 and 7				
Rise time tr (10 - 90%)	5 – 10ms			
Pulse duration td (10 - 10%)	50 - 400ms			
Internal resistor	0.5Ω, 1Ω, 2Ω, 10Ω			
Repetition rate	All 45s or slower			
Chrysler PF 9326	Ţ.			
Open circuit voltage	91.5V ± 10%			
Rise time tr (10 - 90%)	5 – 10ms			
Pulse duration td (10 - 10%)	300ms			
Pulse on a 0.5 Ω load	$45.75V \pm 10\%$			
Rise time tr (10 - 90%)	5 – 10ms			
Pulse duration td (10 - 10%)	>95 ms			
Internal resistor	0.5 Ω and external source impedance			
Polarity	Positive			
Repetition rate	120s min			

Ford ES-XW7T - 1A278AB	REV B CI 240
Open circuit voltage	60V ± 10%
Rise time tr (10 - 90%)	1 - 10ms
Pulse duration td (10 - 10%)	300ms
Pulse on a 0.7Ω load	30V ± 10%
Rise time tr (10 - 90%)	1 - 10ms
Pulse duration td (10 - 10%)	150 ms = 10%
Internal resistor	0.5Ω
Polarity	Positive
Repetition rate	3 pulses all 30s min

Tbl.4-1

	5 paises are 505 min repetition rate	120711111		
ldx	Equipment Description	Model	Maker	INV#
1.	Coupling Network	CNA200B2	EMTEST	2167
2.	Load Dump Pulse Generator	LD200B1	EMTEST	2168
3.	Power Supply 0V – 60V, 0A – 50A	VDS200B2	EMTEST	2171
4.	Oscilloscope	TDS784A	TEKTRONIX	2161
5.	Voltage probe	CNA200B2	TEKTRONIX	2167
6.	ISMISO software	Rev 4.22	EMTEST	2176



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5. SUMMARY OF TEST METHOD

- 5.1. Evaluates DUT's immunity from conducted transients on power and control circuits connected directly to the vehicle's battery or indirectly by a switch or load (e.g. pull-up resistor).
- 5.2. The switching of inductive loads connected to the battery supply of vehicles creates both positive and negative pulses which electronics connected to the battery supply must be able to withstand. An example of transient would be the release of stored energy during the operation of a relay and/or other loads connected to the battery while starting and/or turning off the vehicle.

6. SAFETY PRECAUTIONS

6.1. Only EMC laboratory personnel mentioned in 201709 EMC LAB TEST EQUIPMENT COMPETENCY MATRIX is allowed to handle the EMTEST equipment.

7. TEST PLAN

- 7.1. For FlexAutomotive products the EMC test plan is generated using LMS004 and OEM template.
- 7.2. The test plan should indicate:
 - 1) DUT, harness, I/O loads configuration and position relative to ground plane.
 - 2) DUT activation and monitoring method, expected FPSC, and pass/fail criteria.
- 7.3. In the absence of an EMC test plan use information provided by the test requester in 201696 INTERNAL TEST REQUEST FORM. This approach is applicable for "engineering development" testing.

8. RECORDS

- 8.1. Test reports including plots and data files are saved over over the LAN in a dedicated folder: \\nmknt062\apps\e-ecn\emclab\tresult\project#\job#\test group

 Example of grouping test results per job#: CTI, CTE, RE, CE, BCI, ESD, TP, PT, TRENDS.
- 8.2. In a similar manner the EMC test plans (TP), proficiency testing (PT), trends are stored under a project#\job# folder.
- 8.3. The intranet application EMC LAB SCHEDULER database is used to maintain and provide fast access to testing related records. The application is available via this link: http://nmknt063/emclab/labscheduler/



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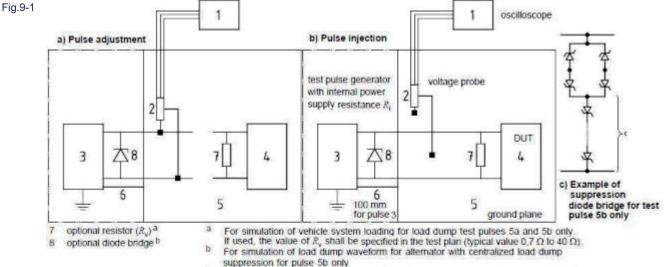
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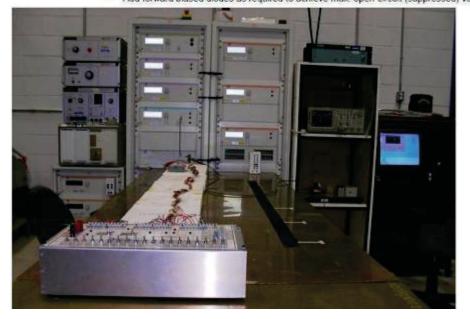
IMMUNITY TO TRANSIENTS ON POWER LINES PULSE #5 TEST PROCEDURE

9. TEST SETUP

- 9.1. Prior to start testing all samples must be labeled per 900712 EMC LAB LABELS. The default list of required equipment is pullout at the time the test method is selected (721179 EMC LAB, TEST REPORTS DATABASE).
- 9.2. A default list of required equipment is pull-out at the time the test method is selected (721179 EMC LAB, TEST REPORTS DATABASE).
- 9.3. The EMC test operator must ensure the testing is carried out based on the latest OEM specifications. In case of conflict the following documents may over-ride this procedure in order:
 - 1) The latest revision of OEM specification (including corrections).
 - 2) OEM approved EMC test plan, which can over-ride the OEM specification.









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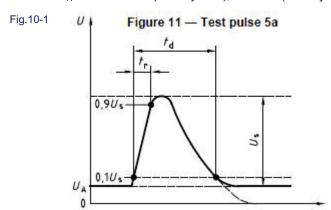
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IMMUNITY TO TRANSIENTS ON POWER LINES PULSE #5 TEST PROCEDURE

10. ISO-7637-2:2004 PULSES #5A & #5B

- 10.1. Pulse #5 is a simulation of load dump transient, occurring in the event of a discharged battery being disconnected while the alternator is generating charging current and with other loads remaining on the alternator circuit at this moment; the load dump amplitude depends on the alternator speed and on the level of the alternator field excitation at the moment the battery is disconnected. The load dump pulse duration depends essentially on the time constant of the field excitation circuit and on the pulse amplitude (see Annex F). In most new alternators, the load dump amplitude is suppressed (clamped) by the addition of the limiting diodes. Load dump may occur on account of a battery being disconnected as a result of cable corrosion, poor connection or of intentional disconnection with the engine running.
- 10.2. ISO-7637-2 does not mention for pulse#1 to place the DUT and/or harness on an insulator 5 cm above the ground plane.
- 10.3. $U_A = 13.5 \pm 0.5 \text{ V} (12 \text{ V system}), 27 \pm 1 \text{ V} (24 \text{ V system}).$





Parameter	12 V system	24 V system
U_{S}	65 V to 87 V	123 V to 174 V
R _i	0,5 Ω to 4 Ω	1 Ω to 8 Ω
t _d	40 ms to 400 ms	100 ms to 350 ms
t _r	(10 _6)n	าร

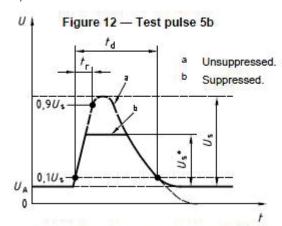


Table 10 — Parameters for test pulse 5b

Parameter	12 V system	24 V system		
U_{S}	65 V to 87 V 123 V to 1			
U_{s}^{\star}	As specified by customer			
t _d Same as unsuppressed value				



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Value

13.5

32 ≤ 10

400

≤ 50

≤ 0.5

5

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IMMUNITY TO TRANSIENTS ON POWER LINES **PULSE #5 TEST PROCEDURE**

11. DC10614:2005 (LOAD DUMP PULSE NOT LISTED)

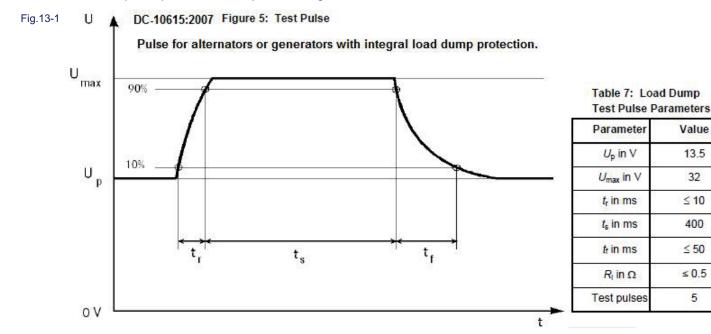
11.1. N/A

12. DC11224:2007 (LOAD DUMP PULSE NOT LISTED)

12.1. N/A

DC-10615:2007 LOAD DUMP PULSE 13.

- 13.1. The DUT is subjected to the load dump voltage transient test pulse illustrated in DC-10615:2007 Figure 5 simultaneously on each supply voltage input. The test pulse defined in Figure 5 and Table 7 represents alternators or generators with integral load dump protection. The DUT operation is monitored during the test. Return the DUT to 13.5 V and confirm normal functioning after each test pulse. The test consists of 5 pulses a minimum of 2 minutes apart.
- 13.2. Required Functional Performance is Status II for all Functional Groups. No spurious or undesirable action or response on the part of the DUT is allowed.
- 13.3. Load Dump is required for all Component Categories: P, A, A/B, ECM, BCM, R.



FLEX Automotive

FLEXTRONICS LABORATORY MANAGEMENT SYSTEM

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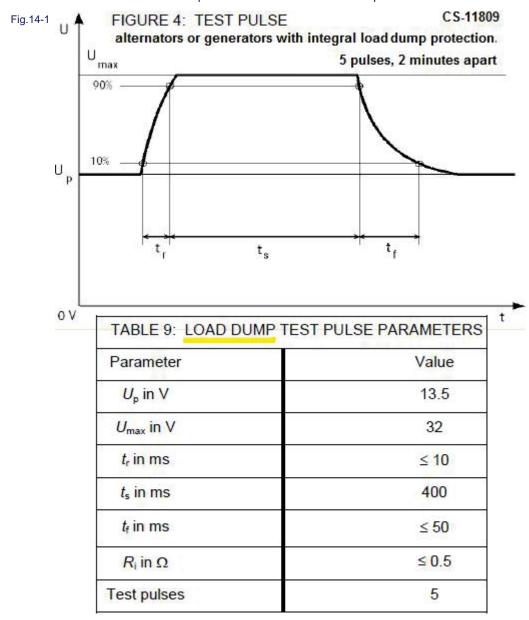
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14. **CS-11809:2009 LOAD DUMP PULSE**

14.1. The test shall consist of 5 pulses a minimum of 2 minutes apart.





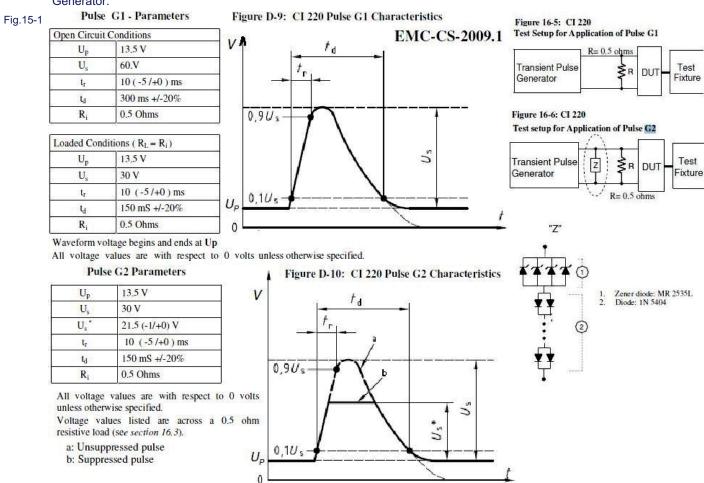
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IMMUNITY TO TRANSIENTS ON POWER LINES PULSE #5 TEST PROCEDURE

15. EMC-CS-2009:2010 LOAD DUMP PULSES #G1 & #G2

- Pulse G1 represents the transient produced due to sudden disconnection of the battery from the alternator. The test pulse is equivalent to Test Pulse 5a delineated in ISO 7637-2 (2004-06-15). Apply 5 pulses.
- 15.2. Pulse G2 represents a voltage clamped transient produced due to sudden disconnection of the battery from an alternator fitted with Central Load Dump (CLD) Protection. Apply 5 pulses. 0.5 ohm connected externally across the Test Pulse Generator.





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IMMUNITY TO TRANSIENTS ON POWER LINES PULSE #5 TEST PROCEDURE

16. CS-11979:2010 PULSE #E

Test carried out with a suppressor at Load Dump generator output clamping the pulse (Us=70V according Figure 11 of ISO 7637-2:2004) to +40V peak (ISO 5b).

Fig.16-1

CS-11979, Change A, 2010-04-13

	TABLE 26:	TRANSIENT	IMMUNITY P	ULSE REQUIR	EMENTS	
#	Reference	Internal generator resistance Ri	Amplitude Vs (Us)	Pulse parameter	MINIMUM Number of pulses (MINIMUM test time)	Permitted behavior
A	Pulse 1 : generated at key-off with inductive loads present (ISO 1)	10 Ω	-100 V	td=2 ms	500 pulses	M1 ⁽¹⁾
A 1	Pulse 1b : generated at key-off with inductances in series with loads or electrical motors running	10 Ω	+43.5 V	td=2 ms tr=0.001ms t ₁ =5s	500 pulses	М1
В	Pulse 2 : generated at key-off with inductances in series with loads or electrical motors running (ISO 2a)	20	+100 V	td=0,05 ms	500 pulses	М1
С	Pulse 3a: generated by bounces and/or arcs at activation of switches or relays (ISO 3a)	50 Ω	-150 V	tr=5 ns td=100 ns t1=0,1 ms t4=10ms t5=100ms	15 min	М1
D	Pulse 3b: generated by bounces and/or arcs at activation of switches or relays (ISO 3b)	50 Ω	+100 V	tr=5 ns td= 100 ns t1=0,1 ms t4=10ms t5=100ms	15 min	M1
E	Pulse 5b: generated by a disconnected battery terminal while current is supplied from generator to battery (load-dump) (ISO 5b) TE 1: Operation M3 peri	1Ω	+ 40 V ⁽²⁾	td=400 ms	15 pulses	M1, M2 ⁽³⁾

NOTE 1: Operation M3 permissible during negative portion of pulse.

NOTE 2: Test shall be carried out with a suppressor at Load Dump generator output clamping the pulse (Us=70V according Figure 11 of ISO 7637-2:2004) to +40V peak (ISO 5b).

NOTE 3: Where required, M1 operating mode to be ensured.

NOTE: The test duration in Table 26 is the minimum for testing against damage. It is responsibility of the supplier to test thoroughly against functional sensitivity to these types of disturbances.



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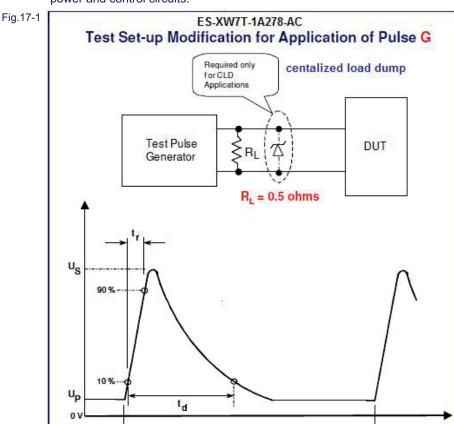
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17. ES-XW7T-1A278-AC:2003 LOAD DUMP PULSE #G

- 17.1. Pulse #F is the equivalent for ISO-7637-2:2004 Pulse #2a
- 17.2. Adjust the transient generator to voltage levels with the DUT disconnected (open circuit condition).

 Prior to application of Pulse 5, connect the 0.5 ohm resistor across the Transient Pulse Generator. Connect the optional diode for CLD applications only (the default condition excludes the diode). Pulse 5 is be applied simultaneously to all power and control circuits.



t₁

Test pulse G simulates the transient produced due to sudden disconnection of the electrical load from the alternator. The pulse shall be applied to all power supply and control circuits with switched or direct connection to battery. The test pulse is equivalent to Test Pulse 5 delineated in ISO 7637-2.

Test pulse G - Parameters

Open Circuit	Conditions			
Up	13.5 V			
Us	73.5 V			
t _r	1 - 10 ms			
t _d	300 ms +/- 20%			
t ₁	30 s			
R_i	0.5			
Loaded Con	ditions $(R_L = R_i)$			
Up	13.5 V			
Us	43.5 V			
t _r 1 – 10 ms				
t _d 150 ms -/+20%				
t ₁	30 s			

Waveform voltage begins and ends at Up



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18. GMW3097:2006 LOAD DUMP PULSE #5B

- 18.1. GMW3097:2006 3.5.2 CI, Transients on Power Lines applies to battery+ (B+) and switched battery lines (e.g. Ignition, Accessory). It also applies to I/O lines that are connected to an inductive load, where that load is fed by B+ or switched battery. The test pulses shall be applied to B+, each switched battery line and I/O lines fed by either B+ or switched battery separately. In addition, B+ and switched battery lines and I/O lines fed by either B+ or switched battery shall be tested simultaneously.
- 18.2. Test Pulse 5b, Suppressed Load Dump. Use the test setup in accordance with ISO 7637-2.
 - Use 2 ohms as the source resistance (Ri)
 - Remove the suppression network and verify that the open circuit unsuppressed load dump voltage waveform per Tbl-16.
 - Connect the suppression network and verify that the open circuit suppressed voltage waveform per Tbl-16.
 - Connect the 2 Ω load and verify that the suppressed loaded open circuit voltage waveform per Tbl-17.
 - Replace the 2 Ω load with the DUT and begin test.

Fig. 18-1 GMW3097:2006 Table 18: Requirements Levels for the Immunity to Transients on Power Lines

11			4		
Carrier I		Minimum Number of	Pulse C	ycle Time	
No. Level	Level	Pulses or Application Time	(min.) default	(max.)	Comments
1	-150 Vpeak	500 pulses	0.5 s Note 1	5 s	One or more functions of the DUT can go beyond specified tolerance as long as all functions return within normal limits after the exposure is removed. Memory functions shall perform as designed
2a	+50 Vpeak	500 pulses	0.5 s	5 s	2Ω transient generator internal source impedance
2ь	+10 Vpeak	10 pulses	0.5 s Note 1	5 s	There shall be 10 pulses, beginning at 200 ms pulse width, then increasing pulse width by 200 ms steps until 2000 ms is achieved
3a	-200 Vpeak	10 minutes	90 ms	110 ms	Injection level established into a 50 ohm load (as opposed to the open-circuit measurement as specified in ISO 7637-2)
3b	+100 Vpeak	10 minutes	90 ms	110 ms	Injection level established into a 50 ohm load (as opposed to the open-circuit measurement as specified in ISO 7637-2)
4	See Table 19	1 pulse of each severity level	0.5 s	15 s	Voltage levels and Performance Criterion for Pulse 4 (crank pulse) see Table 19.
5b	(34 +0/-1) Vpeak	10 pulses	15 s	2 min	No permanent DUT performance deviations shall be observed after exposure to a load dump pulse with a suppressed open circuit voltage of (34 +0/-1) V, Ri=2 Ω
7	-50 Vpeak	500 pulses	0.5 s	5 s	2 Ω transient generator internal source impedance

Table 16: Open Circuit Load Dump Pulse Parameters Specifications Parameter Unsuppressed

+100 V ± 109	%, (U _a + U _s)	(+34 +0/-1) V, (Ua + Us-	
400 ms	± 30%	400 ms ± 30%	
≤ 10	ms	≤ 10 ms	
oad Dump	Parameter		Suppressed
· cinications	U, +U,		(+34 +0/-1) V
5 μH AN		Inder Test	
	400 ms ≤ 10 oad Dump ecifications	U _a +U _s 5 μH AN	400 ms ± 30% 41 ≤ 10 ms .oad Dump reifications U _a + U _s

Tabl	e 19: R	equirements L	evels fo	or the Im	munity to Pulse 4: Crank Pulse
Pulse Severity	U _s Note 1	U _a Note 1	t _g Note 1	t ₁₁ Nate 1	Performance Criterion
1	4 V	2.5V	1 s	40 ms	One or more functions of the DUT can
11	5 V	3 V, 2.5 V	2 s	60 ms	go beyond specified tolerance as long as all functions automatically return
Ш	6 V	4 V, 3 V, 2.5 V	5 s	80 ms	within normal limits after the exposure is
IV	7 V	5 V, 4 V, 3 V, 2.5 V	10 s	100 ms	removed. Memory functions and functions required to start an engine shall perform as designed.
Variable Company		med in 100 7007 0			shall be 45 me

io, to and to as defined in ISO 7637-2. Default value for to shall be 15 ms. Default value for t₀ shall be 50 ms. All severity levels shall be tested. Note 1: As defined in ISO 7637-2.

Note 1: the minimum time must be long enough for the DUT's return to normal operation.



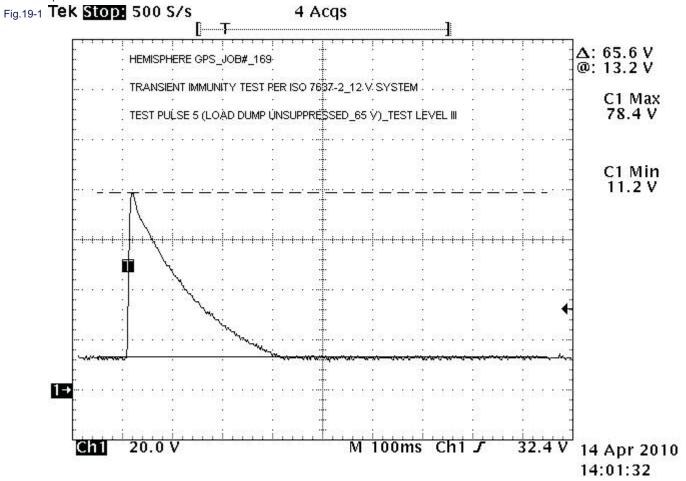
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19.	REPORT		

19.1. Report pulse parameters, severity level, and DUT FPSC response. Include pulse verification waveform (no load, U_A = 13.5 ± 0.5 V) acquired prior to test and test setup pictures, order of injection for each of the waveform amplitudes, number (repetitions) of the pulse applied, pulse period (interval between pulses), any deviation from a standard pulse waveform, point of application of pulse (pin number, letter, or name), exact characteristics of any disturbance during injection of the pulse.



Tbl.19-1		Parameter (Pulse #5a)	12V system	Tolerance
	1.	U_s	65.6 V	65V TO 87V
	2.	R_{i}	2 Ω	0.5 Ω to 4 Ω
	3.	t _d	300 ms	40ms to 400ms
	4.	t _r	10 ms	10 (+0/-0.5) ms



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20. PROFICIENCY TESTING

- 20.1. Follow instructions and scheduler provided in LMS011 EMC LAB PROFICIENCY TESTING PROGRAM and ISO-7637-2:2004 Annex-D (Test pulse generator verification procedure).
- 20.2. U_A = 0V. The pulse #5 (12V) is calibrated at a test level of 100 V, a pulse width of 400 ms and a source impedance of Ri = 2 Ω into a 2 Ω terminating resistor. A terminating resistor of 2 Ω is regarded an optimum (no influence of losses due to cables and connectors).

Tbl.20-1		Pulse Verification	U_s	t _r	\mathbf{t}_{d}
	1.	Pulse 5 - No load (12 V system)	+ 100 V ± 10 V	1 (+0/- 0,5) ms	400 ms ± 80 ms
	2.	Pulse 5 - 2 Ω load (12 V system)	$+50~V\pm10~V$	-	$200 \text{ ms} \\ \pm 40 \text{ ms}$
	3.	Pulse 5 - No load (24 V system)	$+200~V\pm20~V$	1 (+0/- 0,5) ms	$\begin{array}{l} 350 \text{ ms} \\ \pm 70 \text{ ms} \end{array}$
	4.	Pulse 5 - 2 Ω load (24 V system)	+ 100 V ± 20 V	-	175 ms ± 35 ms

21. TRENDS

21.1. Follow instruction provided in 721179 EMC LAB, TEST REPORTS DATABASE and 721186 EMC LAB, TRENDS AND STATISTICS.

22. DEFINITIONS

- 22.1. Use definitions per ISO 7637-1.
- 22.2. **FPSC** = Function Performance Status Classification
- 22.3. **CLD** = Centralized Load Dump.
- 22.4. Component = reference for active electronic modules, electric motors, passive and inductive devices
- 22.5. **DUT** = Device(s) Under Test. Any electrical or electronic component, module, motor, filter, etc being tested
- 22.6. **Fail-Safe Mode** = a predictable operating mode intended to minimize adverse effects by restricting or shutting down operation when a significant stimulus has made operation unreliable. Operation shall recover after the stimulus is removed without permanent loss of function or corruption of stored data or diagnostic information.
- **Function** = the intended operation of an electrical or electronic module for a specific purpose. The module can provide many different functions, which are, defined (functional group and acceptable performance) by the module specification.



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REFERENCES				
LMS007			EMC LAB, EQUIPMENT CONTROL	
LMS011			EMC LAB, PROFICIENCY TESTING PROGRAM	
201707			EMC LAB, APPROVED EQUIPMENT SUPPLERS LIST	
201711			EMC LAB, EQUIPMENT INVENTORY	
201728			EMC LAB, APPROVED CALIBRATION SUPPLIERS LIST	
201709			EMC LAB, TEST EQUIPMENT COMPETENCY MATRIX	
201705			EMC LAB, COMPETENCY MATRIX	
201696			INTERNAL TEST REQUEST FORM	
900712			EMC LAB LABELS	
721179			EMC LAB, TEST REPORTS DATABASE	
721186			EMC LAB, TRENDS AND STATISTICS	
201724			CALIBRATION SUPPLIER EVALUATION FORM	
ISO 7637-1	2-nd Ed	Mar 15, 2002	Road vehicles - Electrical disturbances from conduction and coupling - Part 1: Definitions and general considerations	
ISO 7637-2	2-nd Ed	Jun 15, 2004	Road vehicles — Electrical disturbances from conduction and coupling — Part 2: Electrical transient conduction along supply lines only	
DC-10614	В	Dec 1, 2005	EMC Performance Requirements Components	
DC-11224	А	Jun 1, 2007	EMC Performance Requirements Components	
CS-11809	Α	May 29, 2009	ELECTRICAL AND EMC PERFORMANCE REQUIREMENTS - E/E COMPONENTS	
CS-11979	Α	Apr 13, 2010	CHRYSLER/FIATELECTRICAL AND EMC PERFORMANCE REQUIREMENTS - E/E COMPONENTS	
ES-XW7T-1A278- AC & corrections	AC	Oct 10, 2003	Component and Subsystem Electromagnetic Compatibility, Worldwide Requirements and Test Procedures	
EMC-CS-2009.1	1	Feb 11, 2010	Electromagnetic Compatibility Specification For Electrical/Electronic Components and Subsystems	
SAE J1113-11		Jun 2007	Immunity to Conducted Transients on Power Leads	
DC-10615	Е	Dec 4, 2007	Electrical System Performance Requirements for Electrical and Electronic Components	

REVISION CHANGES					
Dec 14, 2009	А	Release		Christian Rosu	
Apr 16, 2010 B Updated references & CS-11979 addition Christi		Christian Rosu			
Apr 22, 2010	С	Updated Test Setup section.		Christian Rosu	



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EMC LABORATORY 213 Harry Walker Parkway South NEWMARKET, ON, L3Y 8T3 Tel: 905-952-1242

IMMUNITY TO TRANSIENTS ON POWER LINES PULSE #5 TEST PROCEDURE

END-USER FEEDBACK							
very satisfied	satisfied	neutral	dissatisfied	very dissatisfied			
Please rate your overall satisfaction with this LMS document and input your suggestions or comments. Your opinion is very important for us.							
Survey Date							